ENGINEERING TOMORROW

Danfoss

**Data Sheet** 

# Solenoid valve Type **EV220BW** and **EV228BW**

Indirect servo operated valves for drinking water



Solenoid valve range with drinking water approvals

- For water supply
- Houses and large apartments
   Kitchen and bathrooms
- Kitchen and bathrooms
- Commercial buildings
- Industrial buildings
- Zoning
- Laundry
- Diswashing
- Main inlet valves
- Machines and food processing
- Shut off, Heating and cooling with water and brine
- DZR Eco brass for neutral and slightly aggressive liquids and gases
- SS for neutral and aggressive liquids and gases

## Features

- Clip-on coil
- Ambient temperature: Up to 70 °C
- Coil enclosure: Up to IP67
- Water hammer damped
- Built-in filter
- Body material in Eco brass (Lead free < 0,1 %) or Stainless steel
- New generation EPDM sealings recommended for drinking water



# **1 Portfolio overview**

#### Table 1: Portfolio overview

Features	EV220BW	EV220BW	EV228BW	EV228BW
Body material	Eco brass	Stainless steel	Eco brass	Stainless steel
DN [mm]	15 - 50	15 - 50	15 - 50	15 - 50
Connection	G1/2" - G2"	G1/2" - G2"	G1/2" - G2"	G1/2" - G2"
Sealing material	EPDM	EPDM	EPDM	EPDM
Function	NC/NO	NC/NO	UN	UN
K <sub>v</sub> [m³/h]	4 - 40	4 - 40	4 - 40	4 - 40
Differential pressure range [bar]	0.3 - 10	0.3 - 10	0.3 - 10	0.3 - 10
Temperature range [°C]	-30 - 90	-30 - 90	-30 - 70	-30 - 70



# **2** Functions

# 2.1 Function, NC

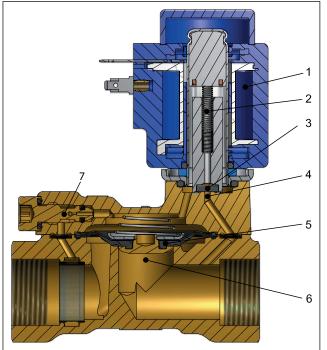
## Coil voltage disconnected (closed)

When the voltage is disconnected, the valve plate (3) is pressed down against the pilot orifice (4) by the armature spring (2). The pressure across the diaphragm (5) is built up via the equalizing orifice (7). The diaphragm closes the main orifice (6) as soon as the pressure across the diaphragm is equivalent to the inlet pressure. The valve will be closed for as long as the voltage to the coil is disconnected.

## Coil voltage connected (open)

When voltage is applied to the coil (1), the pilot orifice (4) is opened. As the pilot orifice is larger than the equalizing orifice (7), the pressure across the diaphragm (5) drops and therefore it is lifted clear of the main orifice (6). The valve is now open for unimpeded flow and will be open for as long as the minimum differential pressure across the valve is maintained, and for as long as there is voltage to the coil.

#### Figure 1: Function, NC



- 1. Coil
- 2. Armature spring
- 3. Valve plate
- 4. Pilot orifice
- 5. Diaphragm
- 6. Main orifice
- 7. Equalizing orifice

## 2.2 Function, NO

## Coil voltage disconnected (open)

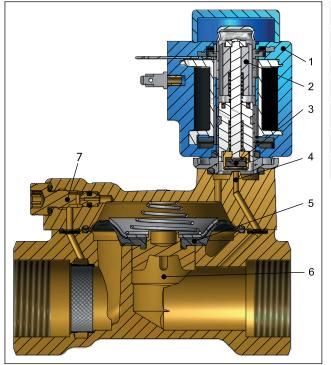
When the voltage to the coil (1) is disconnected, the pilot orifice (4) is open. As the pilot orifice is larger than the equalizing orifice (7), the pressure across the diaphragm (5) drops and therefore it is lifted clear of the main orifice (6). The valve will be open for as long as the minimum differential pressure across the valve is maintained, and for as long as the voltage to the coil is disconnected.

## Coil voltage connected (closed)

When voltage is applied to the coil, the valve plate (3) is pressed down against the pilot orifice (4). The pressure across the diaphragm (5) is built up via the equalizing orifice (7). The diaphragm closes the main orifice (6) as soon as the pressure across the diaphragm is equivalent to the inlet pressure. The valve will be closed for as long as there is voltage to the coil.



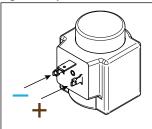
#### Figure 2: Function, NO



- 1. Coil
- 2. Armature
- 3. Valve plate
- 4. Pilot orifice
- 5. Diaphragm
- 6. Main orifice
- 7. Equalizing orifice

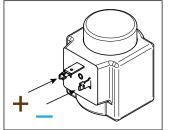
# 2.3 Function UN, latching

Figure 3: Open



When (minus) is supplied to the left terminal pin and (plus) to the right (see figure 3), the pilot orifice (4) is opened. As the pilot orifice is larger than the equalizing orifice (7), the pressure across the diaphragm (5) drops and therefore it is lifted clear of the main orifice (6). The valve is now open for flow and will stay open as long as the minimum differential pressure across the valve is maintained, until the poles are switched back (see Figure 4: closed)

#### Figure 4: closed

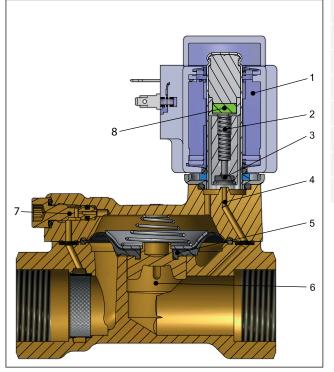


#### **Switching poles**

When (plus) is supplied to the left terminal pin and (minus) to the right (see figure 4), the valve plate is pressed down against the pilot orifice (4) by the armature spring (2). The pressure across the diaphragm (5) is built up via the equalizing orifice (7). The diaphragm closes the main orifice (6) as soon as the pressure across the diaphragm is equivalent to the inlet pressure. The valve will stay closed, until the poles are switched (see Figure 3: Open)



## Figure 5: Function UN, latching



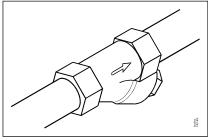
- 1. Coil
- 2. Armature spring
- 3. Valve plate
- 4. Pilot orifice
- 5. Diaphragm
- 6. Main orifice
- 7. Equalizing orifice
- 8. Permanent magnet



# **3 Applications**

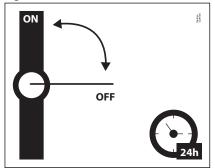
It is recommended to use a filter in front of the valve. Recommended filter 50 mesh (297 microns).

#### Figure 6: Filter



In water applications, exercise the valves at least once every 24 hours, meaning change the state of the valve. The valve exercise will minimize the risk of the valve sticking due to calcium carbonate, zinc or iron oxide build-up.

#### Figure 7: Exercise: Valve on/off



## Guidelines for water

To minimize scaling, and corrosion attack it is recommended that the water passing the valve have the following values:

- Hardness 6-18 °dH to avoid scaling (chalk / lime stone build up).
- Conductivity 50 800  $\mu$ S/cm to avoid brass dezincification and corrosion.
- Above 25°C media temperature avoid stagnant water inside the valve to avoid dezincification and corrosion attack.
- Drinking water (Ph 6-9)



# **4 Product specification**

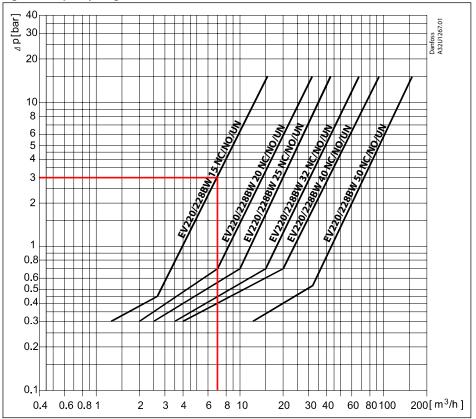
# 4.1 Technical data

Table 2: Technical data					
Media	EPDM	Drinking water			
Media temperature [°C]	EV220BW EPDM	-30 - 90 °C			
	EV228BW EPDM	-30 - 70 °C (RISE 0-60 °C)			
	BB DC	Up 50 °C			
Ambient temperature [°C]	BB AC	Up 80 °C			
	EEC BE240CS	Up 55 °C			
	DN15	4 m³/h			
	DN20	8 m³/h			
K	DN25	11 m³/h			
K <sub>v</sub> value [m <sup>3</sup> /h]	DN32	18 m³/h			
	DN40	24 m³/h			
	DN50	40 m³/h			
Min. Opening differential pressure [bar]	0.3 bar				
Max. Opening differential pressure [bar]	10 bar				
Max. working pressure [bar]	10 bar				
Max. test pressure [bar]	15 bar				
Viscosity [cSt]	Max. 50 cSt				

# Capacity diagram

# Example, water: Capacity for EV220BW 15B at differential pressure of 3 bar: Approx. 7 m<sup>3</sup>/h

#### Figure 8: Capacity diagram





## Time to open/close

#### Table 3: Time to open/close

Main type	EV220/228BW 15	EV220/228BW 20	EV220/228BW 25	EV220/228BW 32	EV220/228BW 40	EV220/228BW 50
Time to open [ms](1)	40	40	300	1000	1500	5000
Time to close [ms] <sup>(1)</sup>	350	1000	1000	2500	4000	10000

<sup>(1)</sup> The times are indicative and apply to water. The exact times will depend on the pressure conditions. Closing times can be changed by replacement of the equalizing orifice.

## Materials

#### **Table 4: Materials**

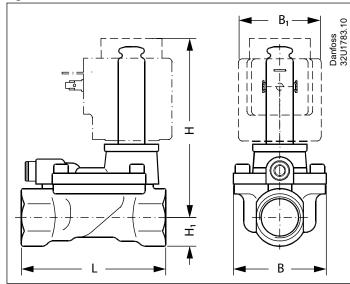
Components	Materials	Specifications
Valve body/cover	Eco brass	CW724R
valve body/cover	Stainless steel	W. no. 1.4404 / AISI 316L
Equalizing orifice	Eco brass	CW724R
	Stainless steel	W. no. 1.4404 / AISI 316L
Armature	Stainless steel	W.no. 1.4105 / AISI 430 FR
Armature tube	Stainless steel	W.no. 1.4306 / AISI 304 L
Armature stop	Stainless steel	W.no. 1.4105 / AISI 430 FR
Springs	Stainless steel	W.no. 1.4310 / AISI 301
O-rings	EPDM	
Valve plate	EPDM	
Diaphragm	EPDM	

## 4.2 Dimension and weight

#### Table 5: Dimension and weight

Turne	L	В		B <sub>1</sub> [mm] / coil type			н	H <sub>1</sub>	Weight without coil
Туре	[mm]	[mm]	BA	BA BB/BE BG/BO BP		[mm]	[mm]	[kg]	
EV220/228BW 15	80.0	52.0	32	46	68	45	99	15.0	0.7
EV220/228BW 20	90.0	58.0	32	46	68	45	103	18.0	0.9
EV220/228BW 25	109.0	70.0	32	46	68	45	113	22.0	1.3
EV220/228BW 32	120.0	82.0	32	46	68	45	120	27.0	2.0
EV220/228BW 40	130.0	95.0	32	46	68	45	129	32.0	3.0
EV220/228BW 50	162.0	113.0	32	46	68	45	135	37.0	4.8

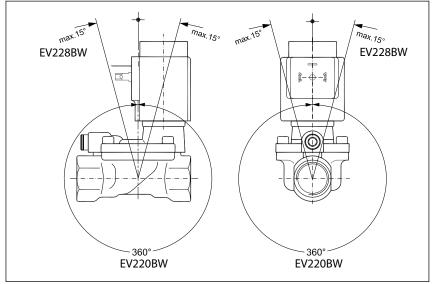
#### Figure 9: Dimension





# 4.3 Mounting

Figure 10: Mounting angle





# 5 Ordering

## 5.1 Parts program

#### Table 6: Eco brass and stainless steel, valve body NC, NO and UN

	Orifice	K <sub>v</sub> value	Body material		Function											
ISO228/1 connection	[mm]	[m³/h]	Eco brass /Stainless	EV22	20BW	EV228BW										
	[IIIIII]	[ /]	steel	NC	NO	UN										
G1/2	15	4	Eco brass	132U1500	132U1501	132U2400										
01/2	15	7	Stainless steel	132U1580	132U1581	132U2401										
G3/4	20	8	Eco brass	132U2000	132U2001	132U2402										
05/4	20	0	Stainless steel	132U2080	132U2081	132U2403										
G1	25	25	25	25	25	25	25	25	25	25	25	11	Eco brass	132U2500	132U2501	132U2404
GI	25		Stainless steel	132U2580	132U2581	132U2405										
G11/4	32	18	Eco brass	132U3200	132U3201	132U2406										
011/4	52	52	52	32	32	10	Stainless steel	132U3280	132U3281	132U2407						
G11/2	G11/2 40	40	40	40	40	40 24	24	Eco brass	132U4000	132U4001	132U2408					
011/2		24	Stainless steel	132U4080	132U4081	132U2409										
G2	50	40	Eco brass	132U5000	132U5001	132U2410										
Jz	50		Stainless steel	132U5080	132U5081	132U2411										

# 5.2 Accessories

## Coil

## BB / BY, High performance coils

#### Figure 11: BB / BY, High performance coils



#### Table 7: BB / BY, High performance coils

Туре	Tambient	Supply voltage	Voltage	Frequency	Control	requency Control Power consumption		sumption	Code no.
туре	[°C]	[V]	variation	[Hz]		[W]	[VA]	Code no.	
BB024AS	-40 - 80	24	-15%, +10%	50	NO, NC	11	19	018F7358	
BB230AS	-40 - 80	220 - 230	-15%, +10%	50	NO, NC	11	19	018F7351	
BB012DS	-40 - 50	12	±10%	DC	NC, NO, UN (Latching)	13		018F7396	
BB024DS	-40 – 50	24	±10%	DC	NC, NO, UN (Latching)	16		018F7397	

#### **EEC and coil controller**

#### Figure 12: EEC and coil controller





#### **Table 8: Technical data**

Туре	Tambient	Supply voltage	Voltage variation	Frequency	Control	Power consumption	Code no.
	[°C]	[V]	variation	[Hz]		[W]	
RE240CS	BE240CS -25 – 55	208 - 240	±10%	60	NC, NO	4	018F6783
BE240C3		208 - 240	±10%	50	NC, NO	4	01866/83

# Cable plug

Figure 13: Cable plug



#### Table 9: Cable plug

Cable plug size	Description	Code no.
DIN 18	Cable plug IP67	042N1256

# Universal electronic multi-timer, Type ET 20 M

## Figure 14: Type ET 20 M



#### Table 10: Type ET 20 M

Turno	Voltage	Suitable for coil types	Code no.	
Туре	[ <b>V</b> ]	Suitable for con types		
BA024A	24 - 240	AL, AM, AS, AZ, BA, BD, BB	042N0185	

## Spare part kits

#### Table 11: Spare part kit DN15-50 in EPDM and stainless steel

Туре	Actuator kit NC for EV220BW	Actuator kit NO for EV220BW	Actuator kit UN for EV228BW	Diaphragm kit for EV220/EV228BW
EV220/EV228BW DN 15	132U8080	132U8081	132U8082	132U8016
EV220/EV228BW DN 20	132U8080	132U8081	132U8082	132U8021
EV220/EV228BW DN 25	132U8080	132U8081	132U8082	132U8026
EV220/EV228BW DN 32	132U8080	132U8081	132U8082	132U8033
EV220/EV228BW DN 40	132U8080	132U8081	132U8082	132U8041



## Solenoid valve, Types EV220BW and EV228BW

Туре	Actuator kit NC for EV220BW	Actuator kit NO for EV220BW	Actuator kit UN for EV228BW	Diaphragm kit for EV220/EV228BW
EV220/EV228BW DN 50	132U8080	132U8081	132U8082	132U8051
	<ol> <li>O-ring</li> <li>4 x Screws</li> <li>Armature tube</li> <li>Armature with spring</li> <li>O-ring</li> </ol>	<ol> <li>O-ring</li> <li>4 x Screws</li> <li>NO unit</li> <li>O-ring</li> </ol>	<ol> <li>O-ring</li> <li>4 x Screws</li> <li>Armature tube</li> <li>Armature with spring</li> <li>O-ring</li> </ol>	<ol> <li>4 x Screws</li> <li>2 x O-rings</li> <li>Equalizing orifice</li> <li>Closing spring</li> <li>Diaphragm</li> <li>2 x O-ring</li> </ol>



## 6 Certificates, declarations and approvals

## **6.1 Directives, approvals and certificates**

In accordance with

- Low Voltage Directive 2014/35/EU
- EN60730-1
- EN60730-2-8
- Pressure Equipment Directive 2014/68/EU
- RoHS Directive 2011/65/EU

## **6.2 Drinking water approvals**

Figure 15: Rise



Valves are certified by RISE, notified body 1002. Valid in Denmark and Sweden. In accordance with Boverket Building Regulations (BBR 21, 2014-06-17) Certificate number SCO155-18

#### Figure 16: SINTEF



Valves are certified by SINTEF. Valid in Norway. In accordance with NKB Product rules nr. 13, pkt. 3.2 – 3.6 :

- NT VVS 100, pkt. 6.4.2 & 6.4.8
- EN ISO 6509

#### Figure 17: DTI



Inspection by DTI

#### Figure 18: ACS



Valves are certified by Carso according to ACS guidelines, Circulaire 2002/571.

#### Figure 19: PZH



Hygenic certificate B-BK-60210-1275/19. Issued by Polish National Institute of Public health (PZH).

Wetted materials in accordance with 4MS (4 member states Germany, Holland, France and UK), DVGW, BWGL, KTW and W270.



Figure 20: WRAS



Valves are examined, tested and found, when correctly installed, to comply with the requirements of the United Kingdom Water Supply (Water Fittings) Regulations and Scottish Water Byelaws."

# 7 Online support

Danfoss offers a wide range of support along with our products, including digital product information, software, mobile apps, and expert guidance. See the possibilities below.

#### **The Danfoss Product Store**



The Danfoss Product Store is your one-stop shop for everything product related—no matter where you are in the world or what area of the cooling industry you work in. Get quick access to essential information like product specs, code numbers, technical documentation, certifications, accessories, and more.

Start browsing at store.danfoss.com.

#### Find technical documentation



Find the technical documentation you need to get your project up and running. Get direct access to our official collection of data sheets, certificates and declarations, manuals and guides, 3D models and drawings, case stories, brochures, and much more.

Start searching now at www.danfoss.com/en/service-and-support/documentation.

#### **Danfoss Learning**



Danfoss Learning is a free online learning platform. It features courses and materials specifically designed to help engineers, installers, service technicians, and wholesalers better understand the products, applications, industry topics, and trends that will help you do your job better.

Create your Danfoss Learning account for free at www.danfoss.com/en/service-and-support/learning.

#### Get local information and support



Local Danfoss websites are the main sources for help and information about our company and products. Find product availability, get the latest regional news, or connect with a nearby expert—all in your own language.

Find your local Danfoss website here: www.danfoss.com/en/choose-region.

#### **Spare Parts**



Get access to the Danfoss spare parts and service kit catalog right from your smartphone. The app contains a wide range of components for air conditioning and refrigeration applications, such as valves, strainers, pressure switches, and sensors.

Download the Spare Parts app for free at www.danfoss.com/en/service-and-support/downloads.

#### Danfoss A/S

Climate Solutions • danfoss.com • +45 7488 2222

Any information, including, but not limited to information on selection of product, its application or use, product design, weight, dimensions, capacity or any other technical data in product manuals, catalogues descriptions, advertisements, etc. and whether made available in writing, orally, electronically, online or via download, shall be considered informative, and is only binding if and to the extent, explicit reference is made in a quotation or order confirmation. Danfoss cannot accept any responsibility for possible errors in catalogues, brochures, videos and other material. Danfoss reserves the right to alter its products without notice. This also applies to products ordered but not delivered provided that such alterations can be made without changes to form, fit or function of the product. All trademarks in this material are property of Danfoss A/S or Danfoss group companies. Danfoss and the Danfoss logo are trademarks of Danfoss A/S. All rights reserved.

Danfoss

ENGINEERING TOMORROW