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MEMBER OF EOTA



European Technical Assessment ETA-10/0124 of 29/04/2016

I General Part

Technical Assessment Body issuing the ETA and designated according to Article 29 of the Regulation (EU) No 305/2011: ETA-Danmark A/S

Trade name of the construction product:

Ultipro Membran Watertight covering kit

Product family to which the above construction product belongs:

Liquid applied watertight covering kit for wet room floors and walls

Manufacturer:

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This European Technical Assessment contains:

10 pages including 2 annexes which form an integral part of the document

This European Technical Assessment is issued in accordance with Regulation (EU) No 305/2011, on the basis of:

Guideline for European Technical Approval ETAG No 022 Watertight covering kits for wet room floors and/or walls, Part 1: Liquid applied coverings with or without wearing surface, Edition April 2007, used as European Assessment Document (EAD).

This version replaces:

The ETA with the same number issued on 2014-10-31

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II SPECIFIC PART OF THE EUROPEAN TECHNICAL ASSESSMENT

1 Technical description of product and intended use

Technical description of the product

General

Ultipro Membran is a liquid applied one component membrane kit which serves as a watertight covering for wet room floors and walls beneath a wearing surface.

The kit consists of the following components:

Primer (where relevant)

Ultipro vapourstop, which is a polymer dispersion moisture barrier, for use on moisture sensitive substrates. Ultipro vapourstop is intended to have a significant additional function in limiting the water vapour permeability of the kit

Membrane

The membrane is a one component system consisting of Ultipro Membran liquid membrane on polymer dispersion base.

Reinforcement

The reinforcement is Ultipro tettebånd, which is a elastic jointing tape used to bridge cracks and joints or Ultipro membranduk, and Ultipro membrantape, which is a self-adhesive tape used in connections between the floor and the wall, in corners (Ultipro mansjett innvendig/Ultipro mansjett utvendig) and around penetrations (Ultipro rørmansjett). For gullies the Ultipro slukmansjett, which is a self-adhesive collar, is used. The reinforcement is not intended to cover the entire floor and wall covering, but is used over joints and in corners and around pipe penetrations and floor gullies

Additionally, the kit is supplied with Ultipro vapourmat, which is to be mounted between two layers of the liquid membrane. The sheet is intended to further add to the vapour resistance of the kit.

Adhesives

Adhesives covered by this ETA is: Ultipro flislim hvit

Kit

The kit is constructed as follows:

- a layer of minimum 100 g/m² Ultipro vapourstop (only where additional moisture barrier is needed depending on substrate and required characteristics)

- reinforcement of in- and outgoing corners in walls, over joints or cracks in the substrate, around pipe penetrations, floor gullies and along the connection between floor and wall with Ultipro tettebånd, which is embedded in a layer of Ultipro Membran or with the self-adhesive reinforcement Ultipro membrantape. Reinforcement around the floor gully can also be established with the Ultipro slukmansjett for floor gullies
- minimum 1000 g/m² Ultipro Membran distributed evenly over the surface in at least two applications
- where relevant the Ultipro vapourmat is installed between the two layers of Ultipro Membran
- a layer of ceramic tiles adhered to the kit with cement based tile adhesive (Ultipro flislim hvit).

Note that the above mentioned amount of Ultipro Membran corresponds to a wet film thickness of 0,6 mm corresponding to a dry film thickness of 0,45 mm (see section 3.7)

2 Specification of the intended use in accordance with the applicable EAD

The intended use of the covering kit is:

1. watertight covering for use beneath a wearing surface, normally in the form of tiles, on substrates of gypsum boards and concrete, i.e. moisture sensitive substrates, which are flexible and with jointing and susceptible to cracking

The kit can be used with the following types of floor gullies:

Circular and rectangular gullies made from stainless steel or plastic type PE, with flange for adhesion of the membrane or with clamping ring or with collar

2. Indoor applications, where the liquid applied kit is not exposed to temperatures (i.e. temperature of structure) below 5 °C and above 40 °C, in the following uses:

- Floor and wall surfaces with only occasional direct exposure to water, e.g. at a good distance from shower or bathtub.
- Floors and walls in shower areas or around bathtubs used for a few showers daily, e.g. in ordinary dwellings, multi-family houses and hotels
- Floor and wall surfaces with exposure to water more frequent or of longer duration than normally anticipated in dwellings, e.g. public wet rooms, schools and sport facilities.

The provisions made in this European Technical Assessment are based on an assumed intended working life of the kit of 25 years.

The indications given on the working life cannot be interpreted as a guarantee given by the producer or Assessment Body, but are to be regarded only as a means for choosing the right products in relation to the expected economically reasonable working life of the works.

3 Performance of the product and references to the methods used for its assessment

Characteristic	Assessment of characteristic
3.2 Safety in case of fire (BWR2)	
Reaction to fire	Euroclass F
3.3 Hygiene, health and the environment (BWR3)	
Dangerous substances	The kit does not contain/release DS specified in TR 034, dated March 2012 *)
Vapour permeability	See Annex 1
Moisture resistance	
Water tightness	Watertight according to EN 14891
Crack bridging ability	Assessment category 1: Crack width 0,4 mm
Bond strength	Ultipro Membran and the following tile adhesives; Ultipro flislim hvit on a concrete substrate all comply with Assessment category 2: Bond strength > 0,5 MPa Ultipro Membran and the following tile adhesives; Ultipro flislim hvit on substrates of gypsum boards**) comply with Assessment category 1: Bond strength > 0,3 MPa
Scratching resistance	No performance determined
Joint bridging ability	Ultipro Membran with Ultipro tettebånd/membranduk or Ultipro membranetape comply with Assesment category 2: Watertight
Water tightness around penetrations	Ultipro Membran with and without primer and with Ultipro tettebånd/membranduk or Ultipro membranetape and Ultipro rørmansjett and Ultipro slukmansjett***) comply with Assesment category 2: Watertight

Characteristic	Assessment of characteristic
3.7 Related aspects of durability and serviceability	
Resistance to temperature	Assessment category 2: Bond strength > 0,5 MPa
Resistance to water	Assessment category 2: Bond strength > 0,5 MPa
Resistance to alkalinity	Two layers Ultipro Membran with Ultipro vapourmat comply with Assessment category 1: Bond strength > 0,3 Mpa Two layers Ultipro Membran comply with Assessment category 2: Bond strength > 0,5 MPa
Repairability	Repairable
Thickness	The required weight (wet) of the Ultipro Membran membrane is 1,60 kg/m ² pr. mm required thickness of the layer The minimum thickness of the membrane shall be 0,6 mm wet film thickness corresponding to 0,45 dry film thickness.
Applicability	Applicable
3.8 Sustainable use of natural resources (BWR7)	No performance determined

*) In accordance with <http://europa.eu.int/-/comm/enterprise/construction/internal/dangsub/dangmain.htm> In addition to the specific clauses relating to dangerous substances contained in this European Technical Assessment, there may be other requirements applicable to the products falling within its scope (e.g. transposed European legislation and national laws, regulations and administrative provisions). In order to meet the provisions of the EU Construction Products Directive, these requirements need also to be complied with, when and where they apply.

**) The assessment of the fitness for use of the kit on the generic description of the boards is based on test on the following specified substrates in addition to concrete according to EN 1323; gypsum plasterboard type H in accordance with EN 520

***) In accordance with the provisions of ETAG 022 part 1 – Annex A, the kit has been tested with three types of floor gullies; two circular gullies, one made from stainless steel with a flange for floors with a membrane and one in PP plastic with a clamping ring type KL/150, and two rectangular gullies made from stainless steel with a flange for installation in wood based floors structures

3.9 Aspects related to the performance of the product

The European Technical Assessment is issued for the product based on agreed data/information, deposited with ETA-Danmark, which identifies the product that has been assessed and judged. Changes to the product or production process, which could result in this deposited data/information being incorrect, should be notified to ETA-Danmark before the changes are introduced. ETA-Danmark will decide whether such changes affect the ETA and consequently the validity of the CE marking based on the ETA and if so whether further assessment or alterations to the ETA, shall be necessary.

The performance of the watertight membrane kit results from the characteristic values and categories.

The supplementing statements of the manufacturer stated in the MTD for design and application of the watertight system for creating a watertight covering under wearing surface for floors and walls in indoor wet areas shall be considered

The performance of the watertight membrane can be assumed only, if the following aspects are considered:

- only those components which are specified components of the kit can be used,
- the appropriate tools shall be used and adjuvant, precautions shall be taken,
- inspecting the substrate surface for cleanliness and correct treatment,
- inspection in the process of establishing the kit and of the finished watertight membrane and documentation of the results.

The information as to the handling of waste products shall be observed.

It is the manufacturer's responsibility to make sure that all those who utilize the kit will be appropriately informed about the specific conditions according to this ETA and the not confidential parts of the MTD deposited to this ETA

4 Attestation and verification of constancy of performance (AVCP)

4.1 AVCP system

According to the decision 2003/655/EC of the European Commission as amended, the system(s) of assessment and verification of constancy of performance (see Annex V to Regulation (EU) No 305/2011) is 2+.

There is no declared fire performance, and hence the Decision 2003/655/EC of the European Commission with regard to reaction to fire is not relevant.

5 Technical details necessary for the implementation of the AVCP system, as foreseen in the applicable EAD

Technical details necessary for the implementation of the AVCP system are laid down in the control plan deposited at ETA-Danmark

Issued in Copenhagen on 2016-04-29 by



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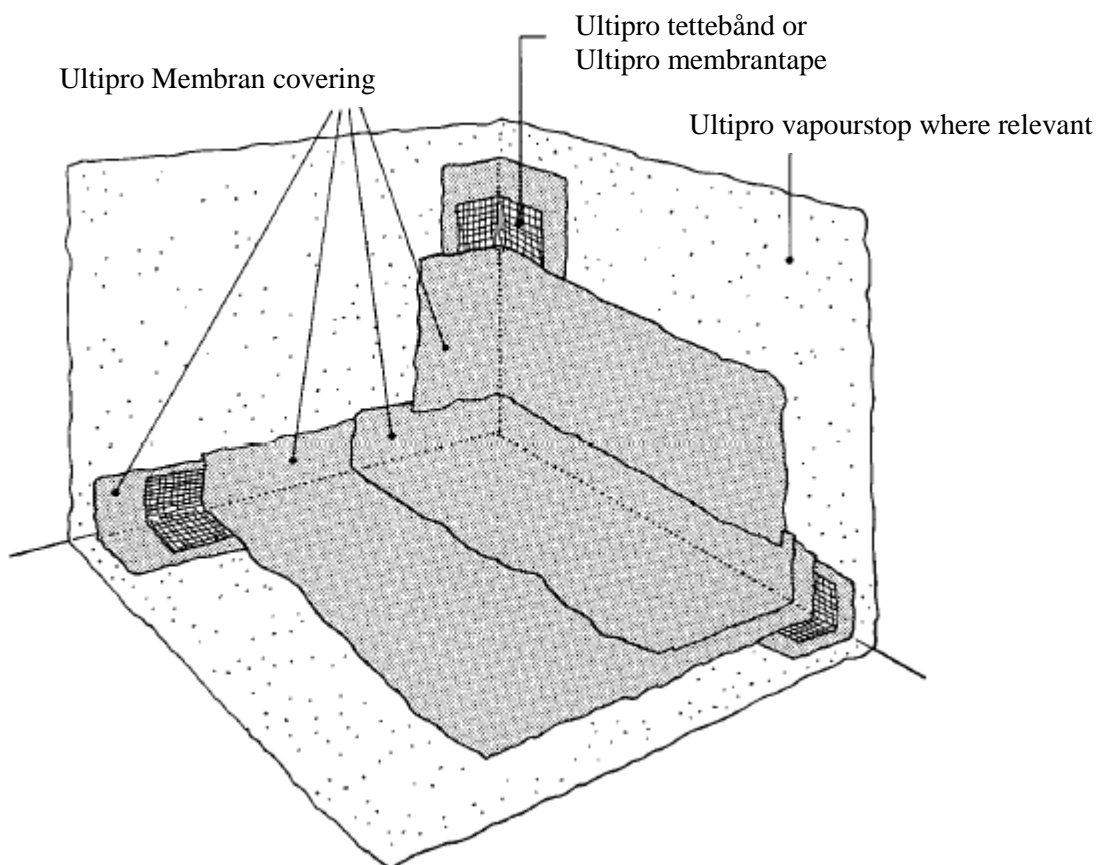
Vapour permeability

A range of tests were performed with different amounts of primer and membrane and applied in various applications. The below table illustrates the various tested combinations and obtained values:

Sample	Z_p [GPa s m ² /kg]	Test conditions	Equivalent Z_v [s/m]	Equivalent s_d [m]
2 × 500 g Ultipro Membran (Equivalent wet film thickness = 0,6 mm)	35	$T_{chamber}$ 23°C RF_{cup} 93% $RF_{chamber}$ 50%	255.500	6,8
2 × 800 g Ultipro Membran (Equivalent wet film thickness = 1,0 mm)	52	$T_{chamber}$ 23°C RF_{cup} 93% $RF_{chamber}$ 50%	379600	10,1
1 × 200 g UltiproVapourstop + 2 × 500 g Ultipro Membran	134	$T_{chamber}$ 23°C RF_{cup} 93% $RF_{chamber}$ 50%	978.200	26,1
2 × 150 g UltiproVapourstop + 2 × 500 g Ultipro Membran	183	$T_{chamber}$ 23°C RF_{cup} 93% $RF_{chamber}$ 50%	1.335.900	35,7
2 × 200 g UltiproVapourstop + 2 × 500 g Ultipro Membran	257	$T_{chamber}$ 23°C RF_{cup} 93% $RF_{chamber}$ 50%	1.876.100	50,1
1 × 200 g UltiproVapourstop + 3 × 535 g Ultipro Membran	122	$T_{chamber}$ 23°C RF_{cup} 93% $RF_{chamber}$ 50%	890.600	23,8
2 × 200 g UltiproVapourstop + 2 × 500 g Ultipro Membran	138	$T_{chamber}$ 23°C RF_{cup} 100 % $RF_{chamber}$ 75%	1.007.400	26,9
2 × 800 g Ultipro Membran	28	$T_{chamber}$ 23°C RF_{cup} 100 % $RF_{chamber}$ 75%	210.500	5,6
1 × 100 g UltiproVapourstop + 2 × 500 g Ultipro Membran	95	$T_{chamber}$ 23°C RF_{cup} 100 % $RF_{chamber}$ 75%	694.100	18,5
1 × 500 g Ultipro Membran Ultipro Vapourmat 1 × 500 g Ultipro Membran	441	$T_{chamber}$ 23°C RF_{cup} 100 % $RF_{chamber}$ 75%	3.230.000	86,1

Note. The 4 last values are tested with alternative climatic conditions, which correspond to the test requirements in the Swedish regulation.

Ultipro Membran watertight covering kit	Annex 1 of European Technical Assessment ETA-10/0124
Vapour permeability characteristics	



Note. When the Ultipro Vapourmat is required, it is installed between the two layers of Ultipro Membran.

Ultipro Membran watertight covering kit	Annex 2
Principle build-up of the kit	of European Technical Assessment ETA-10/0124