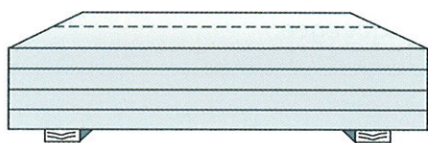


INSTRUCTIONS FOR HANDLING AND INSTALLING GLASS DOORS



FRAGILE!

Must be stored horizontally



USE PROTECTIVE EYE-WEAR

PLEASE NOTE! Handle the door with care. The edge of the glass must not, at any point, come into contact with a hard surface of the floor or wall. Toughened 'safety glass' can stand heavy loads and hard kicks, but not sharp blows nor heavy weight load concentrations on small surface areas around the edges. If the glass is exposed to heavy blows, it breaks into small fragments. Use protective eye-wear when installing.

Checking and storing

Check the doors upon arrival for damage. Any visibly damaged materials must be mentioned to the driver of the freight company and noted on the freight bill at the time of delivery. Any other claims of the consignment must be made to the sales person within seven (7) days of receiving the goods. Faulty or damaged goods must not be installed.

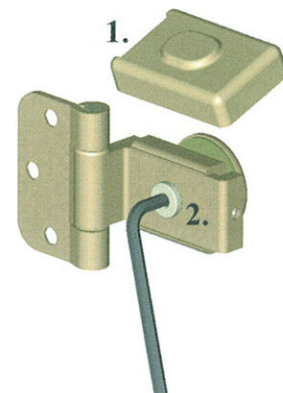
Installing

All-glass doors for sauna are attached to frames for right-handed users when delivered. Adjustments for left-handed users can be made when installing.

Tools required for installation: Allen key 5mm, Allen key 3mm, hammer, spirit level, electric screwdriver or manual screwdriver, screws (e.g. 5x80), wedges (made of plastic or hard dry wood) and tape measure.

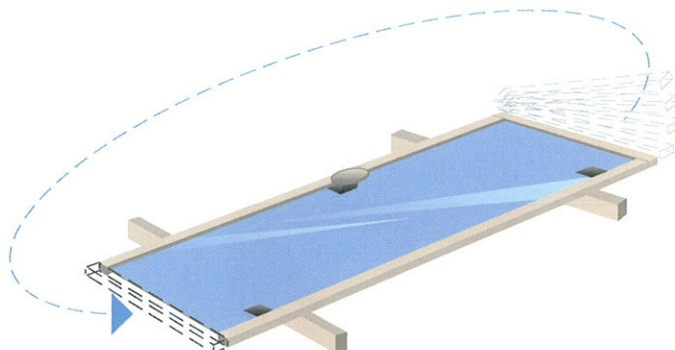
1. Before installation, lay some boards on the floor where the glass can be temporarily placed once removed from the frame. Lay the packed door carefully on an even floor in a horizontal position. Two persons are needed for the installation.

2. Remove the hinge covers (1). Loosen the Allen screws of the hinges (2) and rotate to detach the counterpart of the hinge.



3. Remove the glass from the frame. Handle the glass with extreme care and place it in a horizontal position on the boards. Do not lay the glass onto concrete floor or on any other hard surface.

4. Changing for left-handed users; move the top part of the frame to the other end of the frame (see illustration). And attach it by nailing or screwing it into the frame. Lift the frame to the desired position.



5. Set the frame straight with the help of the wedges. Attach the frame with frame-screws. Fit the glass in the frame. Tighten the Allen screws (2) to the desired tightness. If the door needs adjustment, the hinges can be shifted sideways.

6. Replace the hinge covers (1).

Fitting and adjusting the lock

Attach the handle and the striking piece of the roller latch. The tightness of the lock can be adjusted by turning the adjustment-screw 4238, according to needs.

Cleaning door units

Glass doors

Dirt and stains are removed by using ordinary washing up liquid or detergents meant for sanitary facilities and plenty of water. Following the rinse, the door is carefully dried with a squeegee to avoid lime stains.

Stains develop when limy tap-water dries leaving visible white lines on the glass. Use mild table-vinegar and water solution if such lime stains should appear. Rub with a cloth meant for cleaning windows. Rinse with plenty of water and dry thoroughly with a squeegee.

Frames

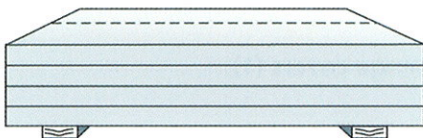
A wooden frame should be treated with sauna-protection coating which protects the wooden parts from damp and dirt. If untreated wooden part is stained, it can be cleaned by gently sanding it down.

Painted frames are the easiest to clean directly after staining. Dirt or stains are removed by using ordinary detergent-water solution.



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